



U.S. Patent No. 10/780,413

PATENT
Attorney Docket No.: 20015/10024

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicants	: GREEN et al.) I hereby certify that this paper
U.S. Serial No.	: 10/780,413) (and/or fee) is being deposited with
Filed	: February 17, 2004) the United States Postal Service as
Title	: METHODS AND) first class mail in an envelope
	APPARATUS FOR) addressed to:
	CONTROLLING FLARE IN)
	ROLL-FORMING) Mail Stop Issue Fee
	PROCESSES) Commissioner for Patents
Art Unit	: 3725) P.O. Box 1450
Examiner	: Daniel C. Crane) Alexandria, VA 22313-1450
) on this date:
)
) Dated: June 15, 2006
) <i>Mark G. Hanley</i>
) Mark G. Hanley
) Registration No. 44,736
) Attorney for Applicants

AMENDMENT AFTER NOTICE OF ALLOWANCE PURSUANT TO 37 C.F.R. § 1.312

Mail Stop Issue Fee
Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450

Dear Sir:

Please enter the following amendments and consider the following remarks.

Amendments to the specification begin on page 2 of this paper.

Remarks begin on page 4 of this paper.